

# Technical Data Sheet

## Primere 79N4641

Novolac resin

### Description

Primere 79N4641 is the binding agent for general application - solid condensation product of phenol and formaldehyde.

### Specification

Parameter	Range of values	Method
Appearance	Flakes or pellets from clear-white to dark-brown	-
Drop point, °C	115 ÷ 135	DIN EN ISO 4625
Water content, (Karl Fisher), %	≤ 1	ISO 760
Free phenol content, %	≤ 1	DIN EN ISO 8974

### Form of delivery

Supplied in big bags of 500 kg or bags 25-30 kg.

### Storage conditions

The binder is stored in a dry ventilated place, preventing from direct sunlight and precipitation, at a temperature not exceeding 25 ° C. Shelf life - 6 months

### Safety precautions

The binder has an irritating effect on the skin, mucous membranes of the eyes, respiratory system. When working should wear gloves, goggles, overalls and safety shoes. Additional information is given in the Material Safety Data Sheet. For further technical information, please contact Technical Service.

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